



# **System description**

# Rooflight system Brakel® Arcilite

# **General description**

Brakel Arcilite<sup>®</sup> is a standardised system. The system allows single glass, SDP panels and double glazing to be fitted from 8 mm to a maximum of 45 mm, providing support for the glass on four sides and at the same time clamping it.

The bar spacing for the Brakel<sup>®</sup> Arcilite system can be adjusted to a maximum width of 900 mm. The system is designed for a snow load of 750 N/m<sup>2</sup>, a wind suction of 1500 N/m<sup>2</sup> and a max. glass weight of 35 kg/m<sup>2</sup>.

The system is standardised and can only be applied in the following situations (refer to sales on deviation from this):

# Double pitched roof (with hip ends) 15°/30°/45°.

Inclination angle 15° to a maximum width dimension of up to 4500 mm Inclination angle 30° to a maximum width dimension of up to 4300 mm Inclination angle 45° to a maximum width dimension of up to 3400 mm

# Pyramid 15°/30°/45°:

Inclination angle 15°/30°45° to a maximum width dimension of up to 4500 mm For a pyramid, there should always be an odd number of glazing bars with either a fixed or uniform spacing.

# North light / Shed 60°-30°

Inclination angle 60° - 30° to a maximum width dimension of up to 2600 mm

Width dimension pitched roof/pyramid/north light = outside edge upright dimension

# Single pitched roof 15°-60°

Inclination angle  $15^\circ/30^\circ$  to a maximum width dimension of up to 2500 mm Inclination angle  $45^\circ/60^\circ$  to a maximum width dimension of up to 2400 mm

Width dimension single pitched roof = inclined bar length

# Integration of Smoke and Heat extraction (SHEV)

It is possible to integrate EN 12101-2 certified smoke and heat extraction opening lights, ventilation opening moments or louvered ventilators.

#### Seals

The main and transverse glazing bars are fitted with EPDM rubber strips. The cover strips are fitted with EPDM rubber seals.

# **Technical specifications**

Material:

Profiles: aluminium alloy EN AW-6063 (ALMgSi0,5)

Untreated plating: EN AW-5754 (AIMg3)

Sealant: EPDM 70° Shore Fixings: Stainless steel A2





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### Test results

- System U-value =  $1.13 1.15 \text{ W/m}^2\text{K}$  in compliance with EN 10077-2 (fitted with glass U =  $1.1 \text{ W/m}^2\text{K}$ )
- Air permeability: EN 1026: 600 Pa, EN 12207: class 4
- Water tightness: EN 1027: 1050 Pa, EN 12208: class E1050
- Resistant to varying wind loads: class C3, 2000 Pa (=P2) deviation < 1/300 in compliance with EN 12210 / EN 12211</li>
- Impact resistance: SB1200

# **Options**

Surface treatment options:

- powder coating (1-layer 60μ / 2-layer 120μ) as per Qualicoat
- anodising (20µ) as per Qualicoat.

# General - glazing

Glass thickness can vary from 8-45 mm.

# Glazing type example

Insulated glass comprising:

Exterior pane: 6 mm HR<sup>++</sup> or solar control

Cavity: 12 or 15 mm

Inner pane: 4.4.2 laminated glass

Ug=1.3 W/m<sup>2</sup>K (12 mm cavity), Ug=1.1 W/m<sup>2</sup>K (15 mm cavity)

We are happy to supply you with a no obligation comprehensive specification tailored to your needs. Please contact our sales department - Tel: +31 (0)413 – 338 360. www.brakel.com